Joint Workshop COST E55 – COST TU0601, University of Ljubljana, Slovenia, 21.- 22. September 2009

# Robustness experiences from two failed Timber Structures

Jørgen Munch-Andersen Danish Timber Information

Philipp Dietsch Chair of Timber Structures and Building Construction Technische Universität München

#### Two Cases:

- Bad Reichenhall Ice-Arena, Germany
- Siemens Arena, Ballerup, Denmark

Relevance:

- Examples of different design strategies
- Consequence of strategy for robustness
- Robustness is not an unambiguous concept
- The best strategy for robustness depends on the cause of the failure which is (obviously) not known during planning and design

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## Robustness experiences from failed Timber Structures -The Bad Reichenhall Ice-Arena Collapse

Philipp Dietsch, Stefan Winter, Heinrich Kreuzinger Chair of Timber Structures and Building Construction Technische Universität München



#### The Bad Reichenhall Ice-Arena – Front View



#### Eishalle Bad Reichenhall – Year of Construction 1971/72

#### The Bad Reichenhall Ice-Arena – Layout and side-view of girders



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#### The Bad Reichenhall Ice-Arena – Cross-section of girders



c-upper girder, d-lower-girder, h-Kämpf web-board, k-purlin, g-reinforcement (to avoid buckling)

#### The Bad Reichenhall Ice-Arena – Construction



Eishalle Bad Reichenhall – Year of Construction 1971/72

#### The Bad Reichenhall Ice-Arena – Primary and Secondary System



Eishalle Bad Reichenhall – Year of Construction 1971/72

#### The Bad Reichenhall Ice-Arena – Collapse on 2. Jan. 2006



Eishalle Bad Reichenhall – Progressive collapse under char. snow load

#### The Bad Reichenhall Ice-Arena – Contributions to failure

- Errors in structural calculations reduction of safety factor to  $\approx 1.5$
- "Kämpf"-web boards not compliant with technical approval (limit 1.20m)
- Gluing process between girder parts not reliable
- Urea-formaldehyde glue used is not permanently moisture-resistant (high ambient humidity and thermal radiation between ice and roof)
- Repeated cases of water penetration as a result of leaks in the roof
- No professional examination of structural integrity during service life
- Winter, S., Kreuzinger, H. (2008): "The Bad Reichenhall Ice-arena collapse and the necessary consequences for wide span timber structures". Conference Proceedings WCTE 2008, Miyazaki, Japan.

#### The Bad Reichenhall Ice-Arena – General finger joints



ПП

General finger joints – Loss of adhesive effect of UF-glue



#### The Bad Reichenhall Ice-Arena – Progressive Collapse



Eishalle Bad Reichenhall – Collapse initiated in one of the three main girders on the east side



#### The Bad Reichenhall Ice-Arena – Progressive Collapse

- Stiff cross bracing redistribution of loads from failing girder to neighbouring girders
- All girders suffered from the same systematic mistakes and degradation processes no ability to sustain additional load
- Progressive collapse within seconds





#### The Bad Reichenhall Ice-Arena – Robustness Considerations

- Strong and stiff cross bracing shifting of loads without warning through deformations
- Possible amelioration:
  - Partition between secondary system and bracing against lateral torsional buckling
  - Use of statically determinate secondary system with more flexible connections
  - K-bracing not in every field compartmentalization
  - $\rightarrow$  possibility of one girder failing without inducing progressive (total) collapse



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